

N/A

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-MAR001	Marmon/Keystone Canada Ltd.								
PO14123	1		M6061T6T1.000W.1 f 88		5/23/2011	5/24/2011	72.0000	\$3.60	0.0000	0	\$259.20
CAD	No		6061T6 RD TUBE f 1.00 X .188W 117797		72.0000	DESJ02		\$259.20	0.0000	0	
	2		M304TR0.750W.049 f		5/23/2011	5/24/2011	200.0000	\$1.78	0.0000	0	\$356.00
	No		304 RD Tube .750 x f .049W 117797		200.0000	DESJ02		\$356.00	0.0000	0	
Total Received Quantity:										272.0000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$615.20	
Total Balance Due Quantity:										0.0000	

**Marmon/Keystone Canada Inc.**

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357PAGE...: 1
Order : 1102166
Date...: 05/19/2011**PACKING SLIP**

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	14123	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 rev: 01/11 GD STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 316L 3/4 X .049 A213 STS .750 .049 316L Tariff Number: 7304. Cust. part#: M304TR0.750W.049 HT#.....: 2Y010 HT#.....: YT3296 Total... As per your p.o.: 316 acceptable	2 8 10	40/FT 160/FT 200/FT		
02	ALUMINUM HOLLOW BAR B-241 ABH 1.000 1.88 .624 E6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T61.000W.188 HT#.....: 50924 059 Total...	3 3	72/FT 72/FT		

No. of Bdls/Pieces

1 / 0

Total Weight.....:

114

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company



MILL INSPECTION CERTIFICATE



CHANGSHU WALSIN SPECIALTY STEEL CO.,LTD.
EN 10204 3.1

CUSTOMER: MARMON/KEYSTONE CANADA INC 2011/01/07										HEAT NO.: YX1005-052 CONDITION: COLD FINISHED, ANNEALED, PICKLED, PLAIN END CERTIFICATE NO.: 201101077719047 GRADE: TP316L									
COMMODITY: STAINLESS STEEL SEAMLESS TUBE										CHEMICAL COMPOSITION (WT%)									
ELEMENTS		C	Si	Mn	P	S	Ni	Cr	Mo	N	Cu	Ti	Cb+Ta	Co	Al	V	B		
SPECIFICATION		min					10.000	16.000	2.000										
		max	0.035	1.000	0.045	0.030	14.000	18.000	3.000										
RESULTS (LADLE)			0.019	0.320	0.034	0.001	11.060	16.890	2.050										
RESULTS (PRODUCT)			0.015	0.331	0.030	0.006	11.020	16.840	2.010										
SIZE OD(") x WT(")	CASE NO.	PIECES	WEIGHT		TS	YS		EL. (50mm)	HARDNESS	FLATTENING	FLARING	IC	GRAIN	Lot No	HYDROSTATIC	EDDY	ULTRASONIC		
			FT	(kg)	MPa	0.2%	1%	%	HRB	TEST	TEST	TEST	SIZE		TEST	CURRENT	TEST		
0.5*0.049	14-10#	43	860	87	560/570	305/290	/	55/53	79/78	GOOD	GOOD	GOOD	/	201010-GL-035	GOOD	GOOD	GOOD		
0.75*0.049	14-11#	66	1320	223	560/565	290/290	/	58.5/59	79/79	GOOD	GOOD	GOOD	/	201010-GL-038	GOOD	GOOD	GOOD		
0.25*0.049	14-9#	129	2580	117	530/535	280/275	/	58/56.5	78/77	GOOD	GOOD	GOOD	/	201008-GL-088	GOOD	GOOD	GOOD		
0.375*0.035	14-9#	150	3000	187	580/565	270/250	/	55/56	79/79	GOOD	GOOD	GOOD	/	201008-GL-062	GOOD	GOOD	GOOD		
TOTAL:			388	7760	614														
REMARK: AS PER ASTM A213-10, ASME SA213-10/ASTM A269-10 NACE MR 01-75 PO: MN6938 LENGTH: 20FT IC TEST PER ASTM A262, PRACTICE E MATERIAL FREE FROM MERCURY CONTAMINATION NO REPAIR BY WELDING MADE IN CHINA HRB MAX 80 400# POLISHED										1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND CONFORM TO THE SPECIFICATION ABOVE. 2. THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY									
										Huikai Yang QUALITY MANAGER									

ADDRESS: 56# RENMIN ROAD, HAIYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566260 FAX: +86-512-52568027

WLS-OP-T24-06

Q.C. Reviewed

16/02/22/11



CRYSTAL-PALACE



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2011/2/1

CUSTOMER: MARMON/KEYSTONE CANADA INC						CERTIFICATE NO. :2010-11-9-B-11						
P.O.NO.: BN7230						ORDER NO. :2010-11-009-B						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE : ASTM A213-09b/ASME SA213-07 TP316/TP316L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT						HEAT NO. [YT3296]						
CHEMICAL CONTENTS (WT%)												
ELEMENTS	C	Mn	P	S	Si	Ni	Cr	Mo				
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	10.0~14.0	16.0~18.0	2.00~3.00				
RESULTS (LADLE)	0.018	0.98	0.037	0.001	0.42	11.09	16.57	2.08				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	T S (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.035	20	P10-12-277	150	241	365	605	57.5	OK	OK	73	OK (DRILLED HOLE)
0.750	0.049	20	P11-1-59	25	85	385	620	47.5	OK	OK	75	OK (DRILLED HOLE)
0.750	0.065	20	P11-1-60	75	329	375	650	48.0	OK	OK	71	OK (DRILLED HOLE)
REMARKS: AS PER ASTM A213-09b/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-08 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT :1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-11-02-04						1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. SHANGHAI CRYSTAL PALACE PIPE CO.,LTD  MANAGER OF QUALITY ASSURANCE DEPARTMENT						
						QC REVIEWED MAR 10 2011 						

KAISER

ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CUSTOMER PO NUMBER: 60-51689-1		CUSTOMER PART NUMBER: ESRT733 1.188X24		PRODUCT DESCRIPTION: 100.00X188WALL	
KAISER ORDER NUMBER: 9051736	LINE ITEM: 001	SHIP DATE: 03/03/2010	KAISER LOT NUMBER: 50924 059	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 2886.000 LB	QUANTITY: 213.000 PCS	B/L NUMBER: 957301	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 24.000 FT
SHIP TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA			SOLD TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
XTR090945	0001	001	44.9	40.2	14.0	NA N/A	N/A	N/A
XTR090945	0001	002	44.2	40.3	14.6	NA N/A	N/A	N/A
XTR090945	0001	003	44.7	41.1	13.1	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-B221-08 ASME-SB241 1998 SECT II AMS-QQ-A-200/8 TYPE 1
ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T6511 also conforms to T6-not
applicable to other tempers) Also conforms to EN 10204 3.1

Miscellaneous Notes

MANUFACTURED IN USA (,) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Q. C. REVIEWED

Kaiser Order Number: 9051736

Line Item: 001

ATS 1.000.188 E6061 T6511



MILL INSPECTION CERTIFICATE



CHANGSHU WALSIN SPECIALTY STEEL CO., LTD.
EN 10204 3.1

CUSTOMER: MARMON/KEYSTONE CANADA INC 20110107										HEAT NO.: 1YC10 CONDITION: COLD FINISHED, ANNEALED, PICKLED, PLAIN END CERTIFICATE NO: 201101077719041 GRADE: TP316L									
COMMODITY: STAINLESS STEEL SEAMLESS TUBE										CHEMICAL COMPOSITION (WT%)									
ELEMENTS		C	Si	Mn	P	S	Ni	Cr	Mo	N	Cu	Ti	Co	Al	V	B			
SPECIFICATION		0.034	1.000	2.000	0.045	0.030	10.000	16.000	2.000										
RESULTS (LAB)		0.020	0.430	1.140	0.023	0.002	12.030	17.290	2.300										
RESULTS (PRODUCT)		0.022	0.388	1.190	0.021	0.008	12.120	17.300	2.270										
SIZE	CASE NO.	PIECES	WEIGHT		TS	YS		EL (50mm)	HARDNESS	FLATTENING TEST	FLARING TEST	I.C. TEST	GRAIN SIZE	Lot No	HYDROSTATIC TEST	EDDY CURRENT TEST	ULTRASONIC TEST		
OD: 1.315" (33.3mm)	14-118	34	lb	kg		0.2%	1%											%	
0.75" (19.0mm)			680	116	585/575	350/345		59.5/61	75/78.5	GOOD	GOOD	GOOD		200909-BA-015		GOOD	GOOD		
TOTAL:			34	680	116														
REMARK: AS PER ASTM A213-10, ASME SA213-10/ASTM A269-10 DINCE MR 01-75 FORMING LENGTH 20FT IC TEST PER ASTM A262, PRACTICE E MATERIAL FREE FROM MERCURY CONTAMINATION NO REPAIR BY WELDING MADE IN CHINA HRB MAX 10 400P POLISHED																			
1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND CONFORM TO THE SPECIFICATION ABOVE.																			
2. THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.																			
Huikai Yang QUALITY MANAGER																			

ADDRESS: 548 RENMIN ROAD, HAIYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566260 FAX: +86-512-52568027
WALSIN CHINA

O.C. Reviewed
16 02/22/11


Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

FORMULE COMBINÉE ET ABRÉGÉE DE CONNaissement Simple - CONTRAT D'EXPÉDITION DE MESSAGERIES.
ADOPTÉE PAR LES CHEMINS DE FER, elle est dans la classification (Canadian Freight Classification) et pouvant être émise à tout agent de gare et bureau FÉR qui assurent le transport des marchandises et des messageries et qui sont sous la juridiction de la Commission Consigners A Canadienne des Transports. ÉMIS À LA DEMANDE DE L'EXPÉDITEUR.

Il est convenu entre l'expéditeur et le transporteur que le transport d'aucune partie ou de tout desdites marchandises sur une partie quelconque du parcours à destination, et tout intérêt dans une partie ou toutes lesdites marchandises qui sont services contractés et qui est sujet à toutes les conditions (qui sont par les présentes incorporées par renvoi au présent et ont la même force et le même effet que si elles étaient entièrement et spécifiquement énoncées au long dans le document).

1. approuvée par la Commission des Transports du Canada, suivant l'ordonnance générale numéro T-5 du 1er février 1965, de transport sur demande, lorsque lesdites marchandises sont transportées par une compagnie de chemin de fer ou de transport, dans la formule de connaissement ci-dessus, ou imposant par les tarifs applicables, classifications ou règlements d'application aux services des chemins de fer, lorsque lesdites marchandises sont transportées par routes ou
2. approuvée dans la formule de connaissement en usage du règlement adopté par l'arrêté du conseil 566-79 du 4 avril 1979, lorsque lesdites marchandises proviennent du Québec, sont transportées par route.
3. approuvée dans la formule de connaissement en usage du règlement adopté par l'arrêté du conseil 566-79 du 4 avril 1979, lorsque lesdites marchandises proviennent du Québec, sont transportées par route.
4. approuvée dans la formule du Contrat d'Expédition Messagerie approuvée par la Commission des Chemins de Fer du Canada par l'ordonnance numéro T-43 du 14 septembre 1967 telle que émise dans la Classification (Express Traffic Association Tariff 100) en vigueur à la date ci-dessus, lorsque les marchandises sont transportées par voiturier express soumis à la juridiction de ladite Commission, et étant acceptées par le voiturier et acceptées pour tel-mêmes ainsi que pour ses délégués.

Destiné à :
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

PAGE: 1
290 Chemin du Tremblay Boucherville J4B 5X9
TEL (514) 527 9153 FAX (450) 641 4357

Shipping date: 05/19/2011
Name of Carrier: TST OVERLAND #222212
F.O.B.: BOUCHERVILLE

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL, FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT COMMISSION ISSUED AT SHIPPER'S REQUEST.
It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to each party as any time interested in all or any of said goods, that every service to be performed hereunder shall be subject to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein):

1. approved by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1965 and forth in the Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said goods are carried by rail carriers or
2. of the bill of lading set forth in or prescribed by the relevant tariffs, classification, statutes and regulations motor carriers' services when said goods are carried by a motor carrier; or
3. of the bill of lading form prescribed by the regulations adopted by the order-in-council #964-79 dated April 4, 1979
4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. T-43 dated September 14, 1967 and set forth in Express Traffic Association Tariff 100 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted for himself and his assigns.

Telephone: 613 632 5200

Customer order: 14123

Description du chargement et marques spéciales/Description of shipments and special marks	Poids/Weight	Pièces/PCS	Si les frais sont payables d'avance écrire ou tamponner ici : / If charges are to be prepaid write or stamp here: Collect
<p>Fax all papers to Linda Lacelle 613-632-1053 rev:01/11 GD</p> <p>01-STAINLESS-STEEL-SEAMLESS-TUBE SMLS-TUBE-316L-3/4-X-049-A213 EITS-750-049-316L 05/19/2011 200 FT Cust. part#: M304TR0.750W.049 Rev: W2 Country of Origin: CHN HT#: 2Y010 YK Country of Origin: CHN HT#: VT3296 As per your p.o.: 316 acceptable</p> <p>02-ALUMINUM HOLLOW BAR B-241 ABM-11-000-188-624-E6061 05/19/2011 72 FT Cust. part#: M6061T61.000W.188 Rev: KA Country of Origin: USA HT#: 50924059</p>	73.4	28	<p>Recu/Received \$</p> <p>Doit être créditée aux fins sur les biens ci-contre.</p> <p>Agent ou caissier/Agent or Cashier</p> <p>Par/Per.</p> <p>A l'usage du voiturier/For carrier's use</p> <p>Avances et au delà/ Advance and beyond \$</p> <p>Divers/Misc. \$</p> <p>Suppl. Pièce/ Suppl. Piece \$</p> <p>Suppl. Valeur/ Suppl. Value \$</p> <p>Total/Total \$</p> <p>L'expéditeur inscrit le montant (P.S.L.)</p> <p>P Montant/Amount \$</p> <p>S Frais/Fee \$</p> <p>L Total/Total \$</p>
<p>Bdls/Pieces 1 + 0 = 1</p> <p>Nombre de pièces à grandes dimensions / Number of extra large pieces.</p> <p>Poids total/ Total weight 114 LB</p>	<p>Valuation/Valuation</p>		
<p>Si le tarif l'exige indiquer le volume total. / Where required by tariff shipper must complete the following.</p> <p>Dimensions/ Dimensions Volume (pièces cubes)/ Total cubic feet</p> <p>Poids taxes/ Dimensional weight</p>			<p>Numero du comm/Order number 1102166</p>
<p>Expéditeur/ Shipper</p>		<p>Agent/ Transport</p>	<p>Signature du client/Customer</p>



Services de distribution Marmon/La société Berkshire Hathaway



ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE...: 1
Order : 1102166
Date...: 05/19/2011

PACKING SLIP

SOLD TO:

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

SHIP VIA TST OVERLAND #222212		F.O.B. BOUCHERVILLE	SALESPERSON G. Dulude	YOUR ORDER NO. 14123	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 rev:01/11 GD STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 316L 3/4 X .049 A213 STS .750 .049 316L Tariff Number: 7304. Cust. part#: M304TRO.750W.049 HT#.....: 2Y010 HT#.....: YT3296 Total...	2 8 10	40/FT 160/FT 200/FT		
02	As per your p.o.: 316 acceptable ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 B6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T61.000W.188 HT#.....: 50924 059 Total...	3 3	72/FT 72/FT		

No. of Bdls/Pieces

1 / 0

Total Weight.....:

114

Customers.: _____



A Marmon Distribution Services /Berkshire Hathaway Company



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2011/2/1

CUSTOMER: MARMON/KEYSTONE CANADA INC						CERTIFICATE NO.: 2010-11-9-B-11						
P.O.NO.: BN7230						ORDER NO.: 2010-11-009-B						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213-09b/ASME SA213-07 TP316/TP316L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT						HEAT NO.: MT3296						
CHEMICAL CONTENTS (WT%)												
ELEMENTS	C	Mn	P	S	Si	Ni	Cr	Mo				
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	10.0~14.0	16.0~18.0	2.00~3.00				
RESULTS (LADLE)	0.018	0.98	0.037	0.001	0.42	11.09	16.57	2.08				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	TS (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.035	20	P10-12-277	150	241	365	605	57.5	OK	OK	73	OK (DRILLED HOLE)
0.750	0.049	20	P11-1-59	25	85	385	620	47.5	OK	OK	75	OK (DRILLED HOLE)
0.750	0.065	20	P11-1-60	75	329	375	650	48.0	OK	OK	71	OK (DRILLED HOLE)
REMARKS: AS PER ASTM A213-09b/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-08 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-11-02-04						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
						SHANGHAI CRYSTAL PALACE PIPE CO., LTD MANAGER OF QUALITY ASSURANCE DEPARTMENT						

QC REVIEWED

MAR 10 2011

MN

ABH- 1.000- .188- .624-E6061 * 50924 059 * 0005000 * MN2095 * 2/10/2011

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CUSTOMER PO NUMBER: 60-51689-1		CUSTOMER PART NUMBER: ESRT733 1.188X24		PRODUCT DESCRIPTION: 1.00 OD X .188 WALL	
KAISER ORDER NUMBER: 9051736	LINE ITEM: 001	SHIP DATE: 03/03/2010	KAISER LOT NUMBER: 50924 059	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 2886.000 LB	QUANTITY: 213.000 PCS	B/L NUMBER: 957301	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 24.000 FT
SHIP TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA			SOLD TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
XTR090945	0001	001	44.9	40.2	14.0	NA N/A	N/A	N/A
XTR090945	0001	002	44.2	40.3	14.6	NA N/A	N/A	N/A
XTR090945	0001	003	44.7	41.1	13.1	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-B221-08 ASME-SB241 1998 SECT II ,AMS-QQ-A-200/8 TYPE 1
ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T6511 also conforms to T6-not
applicable to other tempers) Also conforms to EN 10204 3.1

Miscellaneous Notes

MANUFACTURED IN USA (.) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Q. C. REVIEWED

Kaiser Order Number: 9051736

Line Item: 001

ATS 1.000 .188 E6061 T6511



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14123

Purchase Order Date 5/18/2011

PO Print Date 5/18/2011

Page Number 1 of 1

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

10127-2607

Tax Resale Nbr

Net 30

Terms

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
CO. 11/05/08

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T1.000W.188	6061T6 RD TUBE 1.00 X .188W	5/23/2011 Yes	72.00 f	TST ground	\$3.6000	\$259.20
Special Inst: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 ORQQ-A-200/8 OR QQ-A-225/8							
2	M304TR0.750W.049	304 RD Tube .750 x .049W	5/23/2011 Yes	200.00 f	TST ground	\$1.7800	\$356.00
Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269 NOTE: 316 ACCETABLE							

PO Total:

\$615.20

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

11/10/09

Change Nbr: 1

Change Date: 5/18/2011

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

TRANSMISSION VERIFICATION REPORT

TIME : 05/18/2011 14:34
NAME :
FAX :
TEL :
SER.# : F9N212739

DATE, TIME	05/18 14:33
FAX NO./NAME	14506414357
DURATION	00:00:20
PAGE(S)	01
RESULT	OK
MODE	STANDARD
	ECM



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 4232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

PAGE.: 1

Date.: 5/16/11

Quotation number.: 1-616209

SOUMISSION/QUOTATION

ATTN.: CHANTAL LAVOIE

Sold To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

Territory: 16A

Telephone: 613 632 9577

Fax.....: 613 632 1053

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

Ship Via

TST OVERLAND #22212

F.O.B

BOUCHERVILLE

Salesperson

G. Dulude

Your Reference No.

Termes

Les prix et livraisons sont basés sur la totalité de cette soumission. Les changements concernant la quantité ou la livraison peuvent exiger une révision de soumission. Nous nous réservons le droit d'ajuster nos prix de vente en conformité avec les coûts de l'usine, les frais de transport, les tarifs douaniers, les taxes fédérale et provinciale applicables à la date de livraison. Une variation dans les quantités livrées concordera à la pratique courante du vendeur. Toutes les commandes sont conditionnelles à l'approbation du département de crédit. Le client doit fournir une commande écrite non-annulable pour l'acceptation de cette soumission.

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

Nous vous remercions de votre demande de prix et il nous fait plaisir de vous soumettre les renseignements. / We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantité/ Quantity	Description	Jours Livraison Days	Prix Pricing
Line - 1	STAINLESS STEEL SEAMLESS TUBE A/SA213 AW,A/P & OD#		
200 FT	STS .750 .049 316L stock en 316L seulement, pas de 304L avant encore 2 semaines	1	1.780/FT 356.00
Line - 2	ALUMINUM HOLLOW BAR B-241 T6511		
48 FT	ABH 1.000 .188 .624 E6061 stock en longueurs de 24ft	1	3.600/FT 172.80
	Je ne peux pas t'aider avec le 3.500 x .375 en aluminium		
	Energy Surcharge		13.46
Taxes applicables: En sus/ All applicable taxes Extra: Tarifs douaniers/ Duty		Montant total/ Total Amount...:	542.26
Les prix soumis sont en fonds canadiens sauf si precise autrement/ All prices quoted in Canadian Dollars unless otherwise stated.		Poids total/ Total weight....:	100.5 lbs



Services de distribution Marmon/La société Berkshire Hathaway

~~M3045268A #1285F~~

LED-50-17-BG-E0705	1	0	3	5
M1010B0.500X03.000	8.16	0	0	0
M1010B1.000X02.000 ✓	4.764736842	0	6.6	6 126+
M1010R0.375	0.52	0	1	0
M1018TR1.250W.109	3.684210526	0	14.21	0
M12883/45-01	2	0	4	4
M174B0.500X02.000	7.59E-02	0	51.72	20
M174B1.250X02.000	4.670804202	0	31.392	20
M174B2.000X01.500	2.412105263	0	9	12
M174PH-H900B3.937X4.750	15.00432316	0	17	8
M174PH-H900R1.000	86.79518592	0	36	4
M174PH-H900R1.375	92.31031579	0	30.13	4
M2024T3A.750X.750X.063W	0.397210526	0	23.933	0
M2024T3A1.0 X 1.0 X.125	0.2	0	9.25	0
M2024T3A1.50X2.00X.125	3.16E-07	0	11.5	0
✱ M2024T3S.040 ✱	293.6691526	0	238.9	64
M22759/16-229	1.211594737	0	200	100
M2650-6	27.84286749	0	56	30
M303B1.000X03.000 ✓	10.135	0	12	0 126+
M303B1.000X1.000	4.137501634	0	12	6
M303B1.000X2.000	1.828519474	0	12.1929	6
M303B1.500X03.000	0.121647368	0	14.8	6
M303B2.000X1.750	3.638170526	0	6.767	10
M303B2.000X1.750	0.315789474	0	0	0 126+
M303R0.313	6.14E-02	0	20.15	12
M303R0.375	5.180052632	0	31.231	12
M303R0.500	14.85571217	0	60.5	20
M303R0.625	2.021052632	0	14.58	6
M303R0.750 ✓	153.2911055	0	119.55	60 100 126+
M303R2.000	1.512315789	0	17.63	6
M304B0.500X2.500	397.6506579	0	34	12
M304EX0.75-16F	582.2421337	0	650.1925	192
M304R.250	0.514119421	0	11.727368	12
M304R1.00	8.210526316	0	0	0
M304RO.750	52.71394737	0	102.287	24
M304S12GA -	64.96530015	0	152.3	32
M304S25GA -	11.02773158	0	29	12
M304S26GA ✓	10.210872	0	15	32 96SF
M304TR0.375W.035	3.16E-02	0	24.25	6
M304TR0.375W.065	8.72E-02	0	10	12
M304TR0.675W.091	40.35255263	0	215.583	40
M304TR0.750W.065	1.212994737	0	40.5	24
M304TR1.000W.049	5.307873579	0	35.06	24
M304TR1.125W.065	0.342105263	0	15.5	12
M304TS0.500W.049	87.57998064	0	19.9526	200
M304TS0.750W.049	101.434092	0	305.8923	120
M304TS0.750W.065 ✓	81.30902922	0	1259.992891	200

M304TR0.750W.049-X-200.6+ ✓

M6061T6T0.500W.049	12.21633684	0	365.667	100
M6061T6T0.500W.058	91.73	0	163.8	80
M6061T6T0.750W.125	5.078947368	0	20.16	10
M6061T6T1.000W.188	43.34257161	0	26.522368	40 98.6
M6061T6T1.500W.125	3.026315789	0	34.5	12
M6061T6T1.750W.065	1.956842105	0	29.415	12
M6061T6T3.500W.375	15.65789474	0	12	12 12.6
M6061T6T5.000W.125	5.757889474	0	23.75	6
M6061T6TR4.0X2.0W125	19.80520526	0	25	6
M6061T6TS0.750W.062	57.55393211	0	216.00599	100
M7075T6B1.000X1.000	0.492284592	0	12	10
M7075T6B1.500X1.500	0.221021053	0	16	6
M7075T73B4.000x4.000	8.485615789	0	19.121	6
M7075T73R1.000	2.312894737	0	30.865	6
M7885/2-4-3	12	0	542	80
M7885/3-4-4	14	0	333	100
M7885/3-4-5	2	0	179	50
M81714/2-DC1	2	0	4	4
M81714/2-DD2	1	0	4	4
M83536/2-024	1	0	4	4
MBRONZR1.250	5.26E-02	0	1.1	0
MDELINB0.250X01.000	2.673684211	0	6	6
MDELINB0.75X1.250	9.200973684	0	8	12
MDELINB1.000X05.000	0.59	0	8	0
MDELINB1.250X2.500	1.502	0	7	6
MDELINB2.000X02.000	3.655015793	0	15	6
MDELINR0.750	64.05240526	0	74.1	24
MDELINR1.500	4.05E-04	0	10	6

